		HEM	
		FOLD 90°	
HEM HEM	FOLD 90°	<ol> <li>Glue sparingly in centre only</li> <li>Trim sheet to dotted line</li> <li>CAREFULLY         Centrepunch and drill all holes with 1/8"         double-ended drill bit</li> <li>CAREFULLY cut out edges</li> <li>CAREFULLY Fold hems</li> <li>CHECK fit of base to lid sides (adjust fold line if necessary)</li> <li>CAREFULLY Fold edges</li> <li>Assemble lid and base</li> <li>Clamp in vise to put hinge holes as close to the back edge as possible</li> <li>Drill through with 1/8"</li> <li>Insert pop-rivet</li> <li>Remove paper with soap and water</li> </ol>	MEM
		Design Updated 16-11-01 G Wellwood FOLD 90°	
		# <u>HEM</u>	